

This Page Is Inserted by IFW Operations  
and is not a part of the Official Record

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning documents *will not* correct images,  
please do not report the images to the  
Image Problem Mailbox.**

**THIS PAGE BLANK** (USPTO)





— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

5

## INKJET PRINTING WITH AIR CURRENT DISRUPTION

### The Field of the Invention

The present invention relates generally to printing with inkjet printers, and more particularly to an inkjet printer having an air current disruption system which disrupts air currents acting on ink drops ejected during printing, but does not disrupt an intended trajectory of the ink drops during printing.

### Background of the Invention

As illustrated in Figure 1, a portion of a conventional inkjet printer 90 includes a printer carriage 92 and a print cartridge 94 installed in the printer carriage. The print cartridge includes a printhead which ejects or fires ink drops 96 through a plurality of orifices or nozzles 95 and toward a print medium 98, such as a sheet of paper, so as to print a dot of ink on the print medium. Typically, the orifices are arranged in one or more columns or arrays such that properly sequenced ejection of ink from the orifices causes characters or other images to be printed upon the print medium as the print cartridge and the print medium are moved relative to each other.

Image quality and performance of inkjet printing is rapidly approaching that of silver halide photographs and offset printing. The greatest improvement in image quality has been achieved by increasing image resolution which is a measure of the number of dots printed per height of an image, for example, dots-per-inch. Image resolution has been increased by reducing orifice spacing of the printhead and reducing a volume of the ink drops with an understanding that the volume of an ink drop corresponds to a size of the dot formed on the print medium. By reducing the orifice spacing of the printhead and the size of the ink drops, an image becomes sharper, less grainy, and more detailed.

As orifice spacing and drop volume decrease to increase image resolution, however, it becomes necessary to operate the printhead at higher firing frequencies and

faster printing speeds to achieve the same throughput. Unfortunately, smaller, more closely spaced ink drops ejected at higher firing frequencies are more greatly influenced by surrounding air than larger, more widely spaced ink drops ejected at lower firing frequencies. Analysis has shown that the rate of kinetic energy transfer between an ink drop and the surrounding air is proportional to the surface area of the ink drop. The kinetic energy transfer rate of many small drops, therefore, is greater than that of fewer large drops. This kinetic energy transfer phenomena generates air currents which develop into air vortices formed between nozzle columns of the printhead. Examples of such air currents and formed air vortices are indicated at 99 in Figure 1.

The air currents and air vortices, however, misdirect the ink drops as they are ejected toward the print medium and through a print zone. Unfortunately, misdirection of the ink drops yields images which have undesirable print defects or artifacts, including banding and/or "worms." Banding is more prominent in medium density area fills, such as graphics and images, and is characterized by random light and dark bands across an image. Banding is typically caused by misdirection of the ink drops in a paper axis (i.e., a direction perpendicular to a scanning axis). The dark bands result when misdirected ink drops land on ink drops ejected from adjacent nozzles of the printhead and the light bands represent uncovered areas or white space resulting from the same misdirected ink drops. Banding is readily detected at normal viewing distances and is typically very objectionable to a viewer.

Worms are also more prominent in medium density graphics and are characterized by a mottled appearance of an image. Worms are typically caused by a localized misdirection of the ink drops. A predominate cause of worms in low drop volume printheads is misdirection of the ink drops due to air currents generated by air entrained by the ink drops as the ink drops are ejected through the print zone. As such, these air currents disrupt and misdirect trajectories of the ink drops yielding areas of non-uniform area fill, hue shifts, and poor image resolution.

Attempts to mask or hide these print defects have utilized multi-pass print modes, reduced printing speeds, and/or reduced spacing between the print cartridge and the print medium (i.e., pen-to-paper spacing). These attempts, however, are leading in a direction contrary to the desired direction of inkjet printer advancement, such as single-pass print modes, faster printing speeds for higher throughput, increased pen-to-paper spacing for

accommodating a greater range of print medium thickness, and higher resolution, lower drop volume printheads.

Accordingly, a need exists for an inkjet printer which substantially eliminates objectionable print defects, such as banding and/or worms, caused by air currents generated by printing, without compromising image resolution, printing speed, and/or print medium flexibility.

### **Summary of the Invention**

One aspect of the present invention provides an inkjet printer for printing on a print medium. The inkjet printer includes a printhead having a plurality of ink orifices formed therein through which ink drops are ejected into a print zone between the printhead and the print medium during printing. An air current disruption system directs a stream of gas through the print zone as the ink drops are ejected, so as to disrupt air currents acting on the ink drops during printing and prevent print defects caused by the air currents.

In one embodiment, the ink drops are ejected into the print zone between the printhead and the print medium with an intended ink drop trajectory. In one embodiment, the stream of gas disrupts the air currents acting on the ink drops during printing, but does not disrupt the intended ink drop trajectory during printing. In one embodiment, the air current disruption system directs the stream of gas through the intended ink drop trajectory. In one embodiment, the air current disruption system directs the stream of gas substantially perpendicular to the intended ink drop trajectory. In one embodiment, the air current disruption system directs the stream of gas substantially parallel to the intended ink drop trajectory. In one embodiment, the intended ink drop trajectory is substantially perpendicular to a print region of the print medium, and the air current disruption system directs the stream of gas substantially parallel to the print region.

In one embodiment, the ink orifices are formed in a front face of the printhead, and the air current disruption system directs the stream of gas substantially parallel to the front face of the printhead. In one embodiment, the air current disruption system directs the stream of gas in a direction opposite a printing direction. In one embodiment, the air current disruption system directs the stream of gas in a printing direction.

In one embodiment, the air current disruption system includes an flow channel. In one embodiment, the flow channel has an outlet flow path oriented substantially parallel to a print region of the print medium. In one embodiment, the flow channel has an outlet flow path oriented at an angle to a print region of the print medium, with the outlet flow path terminating at least at a front face of the printhead. In one embodiment, the flow channel has at least one outlet flow path offset from a column of the plurality of ink orifices.

In one embodiment, the stream of gas is an air stream. In one embodiment, the air current disruption system includes an airflow source which creates pressurized air within the printer to generate the air stream. In one embodiment, the air current disruption system includes an airflow source which creates a vacuum within the printer to generate the air stream. In one embodiment, the printhead is installed in a printer carriage and movement of the printer carriage within the printer generates the air stream.

In one embodiment, the air currents acting on the ink drops during printing form air vortices and the stream of gas disrupts the air vortices.

In one embodiment, a speed of the stream of gas through the print zone is in a range of approximately 0.5 meters/second to approximately 2.0 meters/second. In one embodiment, a speed of the stream of gas through the print zone is in a range of approximately 1.0 meters/second to approximately 1.5 meters/second.

Another aspect of the present invention provides a method of printing on a print medium with an inkjet printer including a printhead having a plurality of ink orifices formed therein. The method includes the steps of ejecting ink drops through the ink orifices into a print zone between the printhead and the print medium during printing, and directing a stream of gas through the print zone while the ink drops are ejected so as to disrupt air currents acting on the ink drops during printing and prevent print defects caused by the air currents.

The present invention provides a system which disrupts air currents acting on ink drops ejected during printing, but does not disrupt an intended trajectory of the ink drops during printing. As such, undesirable print defects, such as banding and/or "worms," caused by air currents generated by printing operations, are avoided without compromising image resolution, printing speed, and/or accommodation of various thickness of print medium.



**Brief Description of the Drawings**

Figure 1 is a side schematic view of a portion of a prior art inkjet printer;

Figure 2A is a side schematic view of one embodiment of a portion of an inkjet printer including one embodiment of an air current disruption system according to the present invention;

Figure 2B is a side schematic view of the inkjet printer of Figure 2A including an alternate embodiment of the air current disruption system according to the present invention;

Figure 2C is a side schematic view of the inkjet printer of Figure 2A including an alternate embodiment of the air current disruption system according to the present invention;

Figure 2D is a side schematic view of another embodiment of the inkjet printer of Figure 2A including another embodiment of an air current disruption system according to the present invention;

Figure 3A is a side schematic view of another embodiment of the inkjet printer of Figure 2A including another embodiment of an air current disruption system according to the present invention;

Figure 3B is a side schematic view of the inkjet printer of Figure 3A including an alternate embodiment of the air current disruption system according to the present invention;

Figure 4A is a side schematic view of another embodiment of a portion of an inkjet printer including one embodiment of an air current disruption system according to the present invention;

Figure 4B is a side schematic view of the inkjet printer of Figure 4A including an alternate embodiment of the air current disruption system according to the present invention;

Figure 5 is a bottom schematic view of another embodiment of the inkjet printer of Figure 2A including another embodiment of an air current disruption system according to the present invention;

Figure 6 is an enlarged portion of an image printed by a prior art inkjet printer; and

Figure 7 is an enlarged portion of an image printed by an inkjet printer including an air current disruption system according to the present invention.

### **Description of the Preferred Embodiments**

5 In the following detailed description of the preferred embodiments, reference is made to the accompanying drawings which form a part hereof, and in which is shown by way of illustration specific embodiments in which the invention may be practiced. It is to be understood that other embodiments may be utilized and structural or logical changes may be made without departing from the scope of the present invention. The following  
10 detailed description, therefore, is not to be taken in a limiting sense, and the scope of the present invention is defined by the appended claims.

Figures 2A, 2B, and 2C illustrate one embodiment of a portion of an inkjet printer 10 for printing on a print medium 12. Inkjet printer 10 includes a printer carriage 20, a print cartridge 30, and an air current disruption system 40. Print medium 12 includes a  
15 print region 14 within which print 16 in the form of characters and graphics is created as relative movement between print cartridge 30 and print medium 12 occurs during printing. Print medium 12 is any type of suitable material, such as paper, cardstock, transparencies, Mylar, and the like. In one embodiment, during printing, print medium 12 is held stationary as printer carriage 20 moves in a printing direction, as indicated by  
20 arrow 29, to traverse print medium 12. Upon completing a row of print 16, print medium 12 is advanced in a direction substantially perpendicular to the printing direction indicated by arrow 29 (i.e., in and out of the plane of the paper).

Printer carriage 20 is slidably supported within a chassis (not shown) of inkjet printer 10 for travel back and forth across print medium 12, and print cartridge 30 is  
25 installed in printer carriage 20 for movement with printer carriage 20 during printing. Print cartridge 30 includes a printhead 34 having a front face 32 in which a plurality of ink orifices or nozzles 36 are formed in a manner well known to those skilled in the art. Example embodiments of printhead 34 include a thermal printhead, a piezoelectric printhead, flex-tensional printhead, or any other type of inkjet ejection device known in  
30 the art. If printhead 34 is, for example, a thermal printhead, printhead 34 typically includes a substrate layer (not shown) having a plurality of resistors (not shown) which are operatively associated with ink orifices 36. Upon energization of the resistors, in

response to command signals delivered by a controller (not shown) to printer carriage 20, drops of ink 38 are ejected through ink orifices 36 toward print medium 12.

During printing, ink drops 38 are ejected from printhead 34 toward print region 14 of print medium 12 to create print 16. As printer carriage 20 moves in the printing  
5 direction indicated by arrow 29, print 16 creates an already-imprinted region 18 on print medium 12. Ink drops 38 are ejected through ink orifices 36 and from printhead 34 into a print zone 15 with an intended ink drop trajectory. Print zone 15 is defined as being between printhead 34 and print medium 12, and encompasses ink drops 38. As such, print zone 15, as well as print region 14 of print medium 12, move with printer carriage  
10 20 during printing. The intended ink drop trajectory is defined by a plurality of ink drops 38 ejected toward print medium 12 to form a curtain of ink drops 38 extending between printhead 34 and print medium 12. In one embodiment, the intended ink drop trajectory is substantially perpendicular to print region 14 of print medium 12.

Air current disruption system 40 directs a stream of gas, for example, an air  
15 stream 42, through print zone 15 as ink drops 38 are ejected from printhead 34 during printing. As such, air current disruption system 40 disrupts air currents, as illustrated at 43, acting on ink drops 38 during printing so as to prevent print defects caused by the air currents. Air current disruption system 40, however, does not disrupt the intended ink drop trajectory of ink drops 38 during printing. In one embodiment, air stream 42 is  
20 directed substantially perpendicular to the intended ink drop trajectory and substantially parallel to print region 14 of print medium 12 toward which ink drops 38 are ejected. While the following description only refers to using air, it is understood that use of other gases, or combinations of gases, is within the scope of the present invention.

In one embodiment, air stream 42 is directed in a direction toward already-  
25 imprinted region 18 of print medium 12. As illustrated in Figures 2A and 2B, for example, printer carriage 20 and print cartridge 30 move in the printing direction indicated by arrow 29, from left to right, relative to print medium 12. Thus, already-imprinted region 18 is created to the left of printer carriage 20. Air stream 42, therefore, is directed in a direction from right to left, toward already-imprinted region 18 or,  
30 conversely, opposite the printing direction indicated by arrow 29. In an alternate embodiment, air stream 42 is directed in a direction away from already-imprinted region 18 of print medium 12. As illustrated in Figure 2C, for example, printer carriage 20 and

print cartridge 30 move in the printing direction indicated by arrow 29, from right to left, relative to print medium 12. Thus, already-imprinted region 18 is created to the right of printer carriage 20. Air stream 42, therefore, is directed in a direction from right to left, away from already-imprinted region 18 or, conversely, with the printing direction indicated by arrow 29.

In one embodiment, air current disruption system 40 includes an airflow channel 44 which directs air stream 42 through print zone 15. Airflow channel 44 includes an inlet flow path 45 and an outlet flow path 46. Inlet flow path 45 communicates with an airflow source 41 which creates a pressurized source of air which, in turn, generates and forces air stream 42 through airflow channel 44.

In one embodiment, airflow source 41 includes a direct source which communicates with inlet flow path 45 and forces air stream 42 through airflow channel 44. An example of airflow source 41 is a fan positioned within inkjet printer 10. In another embodiment, airflow source 41 includes an indirect source which communicates with inlet flow path 45 and forces air stream 42 through airflow channel 44. Thus, another example of airflow source 41 is inkjet printer 10 itself. More specifically, air stream 42 is generated by movement of printer carriage 20 within inkjet printer 10. Printer carriage 20, for example, is slidably fitted within an elongated cavity (not shown) of the chassis of inkjet printer 10 such that motion of printer carriage 20 generates a high-pressure area within a portion of the cavity on a side of printer carriage 20 preceding print formation. As such, the portion of the cavity on the side of printer carriage 20 preceding print formation is communicated with airflow channel 44 to create air stream 42. While airflow source 41 is illustrated as being positioned adjacent inlet flow path 45, it is within the scope of the present invention for airflow source 41 to be positioned remotely from and communicated with inlet flow path 45.

In one embodiment, as illustrated in Figures 2A, 2B, and 2C, airflow channel 44 is formed by an airflow duct 47 provided at a side of printer carriage 20 for travel with printer carriage 20 during printing. While airflow duct 47 is illustrated as being formed integrally with printer carriage 20, it is within the scope of the present invention for airflow duct 47 to be formed separately from printer carriage 20. As such, it is also within the scope of the present invention for airflow duct 47 to move with printer carriage 20 or be held stationary relative to printer carriage 20.

Figures 2A and 2C illustrate one embodiment of airflow duct 47. Airflow duct 47A includes an inlet portion 48A forming inlet flow path 45 of airflow channel 44 and an outlet portion 49A forming outlet flow path 46 of airflow channel 44. Outlet portion 49A is oriented substantially parallel to print region 14 of print medium 12 and  
5 substantially parallel to front face 32 of printhead 34. During printing, outlet portion 49A is interposed between print cartridge 30 and print medium 12 such that air stream 42 is directed out outlet flow path 46 of airflow channel 44 and through print zone 15 substantially parallel to print region 14 and front face 32 of printhead 34.

Figure 2B illustrates another embodiment of airflow duct 47. Airflow duct 47B  
10 includes an inlet portion 48B forming inlet flow path 45 of airflow channel 44 and an outlet portion 49B forming outlet flow path 46 of airflow channel 44. Outlet portion 49B is oriented at an angle to print region 14 of print medium 12 and front face 32 of printhead 34. Outlet portion 49B, however, does not project beyond front 32 face of print cartridge 30, so as to permit narrow pen-to-paper spacing. During printing, air stream 42  
15 is directed at an angle toward print medium 12 such that air stream 42 is deflected by print medium 12 and directed through print zone 15 substantially parallel to print region 14 and front face 32 of printhead 34.

Figure 2D illustrates another embodiment of inkjet printer 10 including printer carriage 20, print cartridge 30, and an air current disruption system 40'. During printing,  
20 print medium 12 is held stationary as printer carriage 20 moves in the printing direction indicated by arrow 29 to traverse print medium 12, and create print 16 and already-imprinted region 18. Upon completing a row of print 16, print medium 12 is advanced in the direction substantially perpendicular to the printing direction indicated by arrow 29 (i.e., in and out of the plane of the paper). Thereafter, print medium 12 is held stationary  
25 as printer carriage 20 moves in a printing direction, as indicated by arrow 29', opposite the printing direction indicated by arrow 29, to traverse print medium 12 and create print 16' and already-imprinted region 18'.

Air current disruption system 40' directs air stream 42 through print zone 15 as ink drops 38 are ejected from printhead 34 during printing when printer carriage 20  
30 moves in the printing direction indicated by arrow 29. Air current disruption system 40' also directs an air stream 42' through print zone 15 as ink drops 38 are ejected from

printhead 34 during printing when printer carriage 20 moves in the printing direction indicated by arrow 29'. As such, air current disruption system 40' disrupts air currents, as illustrated at 43 and 43', acting on ink drops 38 during printing when printer carriage 20 moves in the printing directions indicated by arrows 29 and 29', respectively, to prevent print defects caused by the air currents. Air current disruption system 40', however, does not disrupt the intended ink drop trajectory of ink drops 38 during printing.

In one embodiment, air current disruption system 40' includes airflow channel 44 which directs air stream 42 through print zone 15 when printer carriage 20 moves in the printing direction indicated by arrow 29 and an airflow channel 44' which directs air stream 42' through print zone 15 when printer carriage 20 moves in the printing direction indicated by arrow 29'. Accordingly, airflow channel 44 includes inlet flow path 45 and outlet flow path 46, and airflow channel 44' includes an inlet flow path 45' and an outlet flow path 46', wherein inlet flow path 45 communicates with airflow source 41 and inlet flow path 45' communicates with an airflow source 41' similar to airflow source 41.

While airflow source 41' is illustrated as being separate from airflow source 41, it is within the scope of the present invention for airflow source 41' and airflow source 41 to be a single airflow source.

Figures 3A and 3B illustrate another embodiment of inkjet printer 10 including printer carriage 20, print cartridge 30, and an air current disruption system 140 similar to air current disruption system 40. Air current disruption system 140 directs an air stream 142 through print zone 15 as ink drops 38 are ejected from printhead 34 during printing. As such, air current disruption system 140 disrupts air currents, as illustrated at 143, acting on ink drops 38 during printing to prevent print defects caused by the air currents. Air current disruption system 140, however, does not disrupt the intended ink drop trajectory of ink drops 38 during printing. In one embodiment, air stream 142 is directed substantially perpendicular to the intended ink drop trajectory and substantially parallel to print region 14 of print medium 12 toward which ink drops 38 are ejected.

In one embodiment, air stream 142 is directed in a direction toward already-imprinted region 18 of print medium 12. As illustrated in Figures 3A and 3B, for example, printer carriage 20 and print cartridge 30 move in the printing direction indicated by arrow 29, from left to right, relative to print medium 12. Thus, already-

imprinted region 18 is created to the left of printer carriage 20. Air stream 142, therefore, is directed in a direction from right to left, toward already-imprinted region 18 or, conversely, opposite the printing direction indicated by arrow 29. It is, however, within the scope of the present invention for air stream 142 to be directed in a direction away from already-imprinted region 18 of print medium 12. When printer carriage 20 and print cartridge 30, for example, move in a direction opposite the printing direction indicated by arrow 29 in Figure 3A, from right to left, relative to print medium 12, already-imprinted region 18 is created to the right of printer carriage 20. Air stream 142, therefore, is directed in a direction from right to left, away from already-imprinted region 18 or, conversely, with the printing direction.

In one embodiment, air current disruption system 140 includes an airflow channel 144 which directs air stream 142 through print zone 15. Airflow channel 144 includes an inlet flow path 145 and an outlet flow path 146. While inlet flow path 45 of air current disruption system 40 communicates with airflow source 41 to generate air stream 42 (Figures 2A, 2B, 2C, and 2D), outlet flow path 146 of air current disruption system 140 communicates with an airflow source 141 which generates air stream 142 and draws air stream 142 through airflow channel 144 (Figures 3A and 3B). In one embodiment, airflow source 141 includes a direct source which communicates with outlet flow path 146 and pulls air through inlet flow path 145 to create a vacuum next to printhead 34 which, in turn, draws air stream 142 through print zone 15 and into inlet flow path 145. An example of airflow source 141 is an extraction fan positioned within inkjet printer 10.

In one embodiment, as illustrated in Figures 3A and 3B, airflow channel 144 is formed by an airflow duct 147 provided at a side of printer carriage 20 for travel with printer carriage 20 during printing. While airflow duct 147 is illustrated as being formed integrally with printer carriage 20, it is within the scope of the present invention for airflow duct 147 to be formed separately from printer carriage 20. As such, it is also within the scope of the present invention for airflow duct 147 to move with printer carriage 20 or be held stationary relative to printer carriage 20.

Figure 3A illustrates one embodiment of airflow duct 147. Airflow duct 147A includes an inlet portion 148A forming inlet flow path 145 of airflow channel 144 and an outlet portion 149A forming outlet flow path 146 of airflow channel 144. Inlet portion 148A is oriented substantially parallel to print region 14 of print medium 12 and

substantially parallel to front face 32 of printhead 34. During printing, inlet portion 148A is interposed between print cartridge 30 and print medium 12 such that air stream 142 is directed through print zone 15 substantially parallel to print region 14 and front face 32 of printhead 34 and into inlet flow path 145 of air flow channel 144.

5 Figure 3B illustrates another embodiment of airflow duct 147. Airflow duct 147B includes an inlet portion 148B forming inlet flow path 145 of airflow channel 144 and an outlet portion 149B forming outlet flow path 146 of airflow channel 144. Inlet portion 148B is oriented at an angle to print region 14 of print medium 12 and to front face 32 of printhead 34. Inlet portion 148B, however, does not project beyond front face 32 of  
10 printhead 34 so as to permit narrow pen-to-paper spacing. During printing, air stream 142 is directed through print zone 15 substantially parallel to print region 14 and front face 32 of printhead 34 and drawn into inlet flow path 145 of air flow channel 144.

Figures 4A and 4B illustrate another embodiment of a portion of an inkjet printer 210 for printing on a print medium 212. Inkjet printer 210 includes a printer carriage 220,  
15 a print cartridge 230, and an air current disruption system 240. Print medium 212 includes a print region 214 within which print 216 in the form of characters and graphics is created as relative movement between print cartridge 230 and print medium 212 occurs during printing. Inkjet printer 210 is similar to inkjet printer 10 with exception that, during printing, print medium 212 traverses in a direction indicated by arrow 219, which  
20 is opposite to a printing direction, for relative movement between print cartridge 230 and print medium 212. During printing, print medium 212 traverses in the direction of arrow 219 and printer carriage 220 advances in a direction substantially perpendicular to the direction indicated by arrow 219 (i.e., in and out of the plane of the paper). It is also within the scope of the present invention for print medium 212 to traverse in a direction  
25 opposite the direction indicated by arrow 219.

Printer carriage 220 is supported within a chassis (not shown) of inkjet printer 210 and print cartridge 230 is installed in printer carriage 220. Print cartridge 230 includes a printhead 234 having a front face 232 in which a plurality of ink orifices or nozzles 236 are formed. Operation of printhead 234 is the same as that previously described in  
30 connection with printhead 34 and, therefore, is omitted here.

During printing, ink drops 238 are ejected from printhead 234 toward print region 214 of print medium 212 to create print 216. As print medium 212 moves in the direction



indicated by arrow 219, print 216 creates an already-imprinted region 218 of print medium 212. Ink drops 238 are ejected through ink orifices 236 and from printhead 234 into a print zone 215 with an intended ink drop trajectory. Print zone 215 is defined between printhead 234 and print medium 212, and encompasses ink drops 238.

5           Air current disruption system 240 for inkjet printer 210 is similar to air current disruption system 40 for inkjet printer 10. Air current disruption system 240 directs an air stream 242 through print zone 215 as ink drops 238 are ejected from printhead 234 during printing. As such, air current disruption system 240 disrupts air currents, as illustrated at 243, acting on ink drops 238 during printing to prevent print defects caused by the air  
10           currents. Air current disruption system 240, however, does not disrupt the intended ink drop trajectory of ink drops 238 during printing. In one embodiment, air stream 242 is directed substantially perpendicular to the intended ink drop trajectory and substantially parallel to print region 214 of print medium 212 toward which ink drops 238 are ejected.

          In one embodiment, air stream 242 is directed in a direction toward already-  
15           imprinted region 218 of print medium 212. As illustrated in Figures 4A and 4B, for example, print medium 212 moves in the direction indicated by arrow 219, from right to left, relative to print cartridge 230. Thus, already-imprinted region 218 is created to the left of printer carriage 220. Air stream 242, therefore, is directed in a direction from right to left, toward already-imprinted region 218 or, conversely, opposite the printing  
20           direction. It is, however, within the scope of the present invention for air stream 242 to be directed in a direction away from already-imprinted region 218 of print medium 212. When print medium 212, for example, moves in a direction opposite the direction indicated by arrow 219 in Figure 4A, from left to right, relative to printer carriage 220 and print cartridge 230, already-imprinted region 218 is created to the right of printer  
25           carriage 220. Air stream 242, therefore, is directed in a direction from right to left, away from already-imprinted region 218 or, conversely, with the printing direction.

          In one embodiment, air current disruption system 240 includes an airflow channel 244 which directs air stream 242 through print zone 215. Airflow channel 244 includes an inlet flow path 245 and an outlet flow path 246. Inlet flow path 245 communicates  
30           with an airflow source 241 which creates a pressurized source of air which, in turn, generates and forces air stream 242 through airflow channel 244. In one embodiment, airflow source 241 includes a direct source which communicates with inlet flow path 245

and forces air stream 242 through airflow channel 244. An example of airflow source 241 is a fan positioned within inkjet printer 210.

In one embodiment, as illustrated in Figures 4A and 4B, airflow channel 244 is formed by an airflow duct 247. Airflow duct 247 is provided at a side of printer carriage 220 preceding print formation. Figure 4A illustrates one embodiment of airflow duct 247 and Figure 4B illustrates another embodiment of airflow duct 247. Airflow duct 247A is similar to airflow duct 47A and airflow duct 247B is similar to airflow duct 47B. As such, airflow duct 247A includes an inlet portion 248A forming inlet flow path 245 of airflow channel 244 and an outlet portion 249A forming outlet flow path 246 of airflow channel 244 and, airflow duct 247B includes an inlet portion 248B forming inlet flow path 245 of airflow channel 244 and an outlet portion 249B forming outlet flow path 246 of airflow channel 244.

Figure 5 illustrates another embodiment of inkjet printer 10 including printer carriage 20, print cartridge 30, and an air current disruption system 40''. During printing, printer carriage 20 moves in the printing direction indicated by arrow 29'' and air current disruption system 40'' directs air stream 42 through print zone 15 as ink drops 38 are ejected from printhead 34. As such, air current disruption system 40'' disrupts air currents, as illustrated at 43, acting on ink drops 38 during printing. Air current disruption system 40'', however, does not disrupt the intended ink drop trajectory of ink drops 38 during printing. In one embodiment, air stream 42 is directed substantially parallel to the intended ink drop trajectory and substantially parallel to front face 32 of printhead 34.

In one embodiment, air current disruption system 40'' directs a patterned or pinpoint air stream through print zone 15. As such, an outlet portion 49 of airflow duct 47 includes a plurality or an array of outlet flow paths 46 which direct air stream 42 through print zone 15. Outlet flow paths 46, for example, are offset from a column of ink orifices 36 and direct air stream 42 between and/or along columns of ink orifices 36. While printhead 34 is illustrated as having two columns of ink orifices 36, it is within the scope of the present invention for one or more columns of ink orifices 36 or an array of ink orifices 36 to be formed in front face 32 of printhead 34.

In use, air current disruption system 40,40',40'', for example, directs air stream 42 through print zone 15 as ink drops 38 are ejected from printhead 34 during printing. Air stream 42 is directed substantially parallel to print region 14 of print medium 12 and front face 32 of printhead 34. In one embodiment, air stream 42 is directed in a direction toward already-imprinted region 18 of print medium 12 or, conversely, in a direction opposite the printing direction indicated by arrow 29,29'. In an alternate embodiment, air stream 42 is directed in a direction away from already-imprinted region 18 of print medium 12. In one embodiment, air stream 42,42' is directed in a direction substantially parallel to the printing direction indicated by arrow 29,29' (i.e., with the plane of the paper) and substantially perpendicular to the intended ink drop trajectory. In an alternate embodiment, air stream 42 is directed in a direction substantially perpendicular to the printing direction indicated by arrow 29'' and substantially parallel to the intended ink drop trajectory. While air stream 42 is illustrated as being directed substantially perpendicular and substantially parallel to the intended ink drop trajectory, it is also within the scope of the present invention for air stream 42 to be directed at any angle between substantially perpendicular and substantially parallel. Thus, it is within the scope of the present invention for air stream 42 to be directed at an angle to the intended ink drop trajectory and an axis of motion of printer carriage 20.

A speed of air stream 42 is selected so as to disrupt air currents acting on ink drops 38 during printing, but not disrupt the intended ink drop trajectory during printing. In one illustrative embodiment, the speed of air stream 42 through print zone 15 is in a range of approximately 0.5 meters/second to approximately 2.0 meters/second. In another illustrative embodiment, the speed of air stream 42 is limited to a range of approximately 1.0 meters/second to approximately 1.5 meters/second. In another illustrative embodiment, the speed of air stream 42 is approximately 1.0 meters/second. In addition, a relative speed between printer carriage 20 and print medium 12 is approximately 0.5 meters/second or higher, and a pen-to-paper spacing between print cartridge 30 and print medium 12 is approximately 1 millimeter or more. In addition, a firing frequency of print cartridge 30 is approximately 12 kilohertz or higher, and a spacing of ink orifices 36 of printhead 34 is approximately 84 micrometers or less. Furthermore, a drop volume of each of ink drops 38 is approximately 10 picoliters or less, and a drop velocity of each of ink drops 38 is approximately 5 meters/second or greater.

Figures 6 and 7 illustrate enlarged image portions printed by an inkjet printer without and with, respectively, an air current disruption system according to the present invention. Figure 6 illustrates an enlarged image portion 50 printed without an air current disruption system according to the present invention. As illustrated in Figure 6, enlarged image portion 50 includes print defects 51 which are identifiable by dark lines or patches in areas of uniform gray. Print defects 51, commonly referred to as "worms," produce a patterned or mottled appearance and, as such, degrade image quality. Figure 7 illustrates an enlarged image portion 52 printed with an air current disruption system according to the present invention. As illustrated in Figure 7, enlarged image portion 52 does not include print defects 51 identifiable in Figure 6. Thus, image quality is enhanced with the air current disruption system according to the present invention.

By directing air stream 42 through the print zone 15 as ink drops 38 are ejected during printing, air current disruption system 40 disrupts air currents acting on ink drops 38 during printing, but does not disrupt the intended trajectory of ink drops 38 during printing. As such, undesirable print defects 51, such as "worms," are avoided without compromising image resolution, printing speed, and/or accommodation of various thickness of print medium.

Although specific embodiments have been illustrated and described herein for purposes of description of the preferred embodiment, it will be appreciated by those of ordinary skill in the art that a wide variety of alternate and/or equivalent implementations calculated to achieve the same purposes may be substituted for the specific embodiments shown and described without departing from the scope of the present invention. Those with skill in the chemical, mechanical, electro-mechanical, electrical, and computer arts will readily appreciate that the present invention may be implemented in a very wide variety of embodiments. This application is intended to cover any adaptations or variations of the preferred embodiments discussed herein. Therefore, it is manifestly intended that this invention be limited only by the claims and the equivalents thereof.

WHAT IS CLAIMED IS:

1. An inkjet printer (10/210) for printing on a print medium (12/212), the inkjet printer comprising:
  - 5 a printhead (34/234) having a plurality of ink orifices (36/236) formed therein through which ink drops (38/238) are ejected into a print zone (15/215) between the printhead and the print medium during printing; and
  - an air current disruption system (40/40'/40''/140/240) directing a stream of gas (42/42'/142/242) through the print zone as the ink drops are ejected during printing,
  - 10 wherein the stream of gas disrupts air currents (43/43'/143/243) acting on the ink drops during printing to prevent print defects caused by the air currents.
2. The inkjet printer of claim 1, wherein the ink drops are ejected into the print zone between the printhead and the print medium with an intended ink drop trajectory toward  
15 the print medium during printing, and wherein the stream of gas disrupts the air currents acting on the ink drops during printing, but does not disrupt the intended ink drop trajectory during printing.
3. The inkjet printer of claim 1, wherein the ink drops are ejected into the print zone  
20 between the printhead and the print medium with an intended ink drop trajectory toward the print medium during printing, and wherein the air current disruption system directs the stream of gas through the intended ink drop trajectory.
4. The inkjet printer of claim 3, wherein the air current disruption system directs the  
25 stream of gas substantially perpendicular to the intended ink drop trajectory.
5. The inkjet printer of claim 1, wherein the ink drops are ejected into the print zone between the printhead and the print medium with an intended ink drop trajectory toward the print medium during printing, and wherein the air current disruption system directs  
30 the stream of gas substantially parallel to the intended ink drop trajectory.

6. The inkjet printer of claim 1, wherein the ink drops are ejected into the print zone between the printhead and the print medium with an intended ink drop trajectory toward the print medium during printing, wherein the intended ink drop trajectory is substantially perpendicular to a print region (15/215) of the print medium toward which the ink drops are ejected, and wherein the air current disruption system directs the stream of gas substantially parallel to the print region.
7. The inkjet printer of claim 1, wherein the plurality of ink orifices are formed in a front face (32/232) of the printhead, and wherein the air current disruption system directs the stream of gas substantially parallel to the front face of the printhead.
8. The inkjet printer of claims 1 or 2, wherein the air currents acting on the ink drops during printing form air vortices, and wherein the stream of gas disrupts the air vortices.
9. The inkjet printer of claims 1, 2, or 8, wherein a speed of the stream of gas through the print zone is in a range of approximately 0.5 meters/second to approximately 2.0 meters/second.
10. A method of printing on a print medium (12/212) with an inkjet printer (10/210) including a printhead (34/234) having a plurality of ink orifices (36/236) formed therein, the method comprising the steps of:
- ejecting ink drops (38/238) through the ink orifices into a print zone (15/215) between the printhead and the print medium during printing; and
- directing a stream of gas (42/42'/142/242) through the print zone while ejecting the ink drops through the ink orifices during printing, wherein the stream of gas disrupts air currents (43/43'/143/243) acting on the ink drops during printing to prevent print defects caused by the air currents.
11. The method of claim 10, wherein the step of ejecting ink drops through the ink orifices into the print zone between the printhead and the print medium includes ejecting the ink drops with an intended ink drop trajectory toward the print medium during printing, and wherein the step of directing the stream of gas through the print zone

includes disrupting the air currents acting on the ink drops during printing, but not disrupting the intended ink drop trajectory during printing.

12. The method of claim 10, wherein the step of ejecting ink drops through the ink  
5 orifices into the print zone between the printhead and the print medium includes ejecting the ink drops with an intended ink drop trajectory toward the print medium during printing, and wherein the step of directing the stream of gas through the print zone includes directing the stream of gas through the intended ink drop trajectory.

10 13. The method of claim 12, wherein directing the stream of gas through the intended ink drop trajectory includes directing the stream of gas in a direction substantially perpendicular to the intended ink drop trajectory.

14. The method of claim 10, wherein the step of ejecting ink drops through the ink  
15 orifices into the print zone between the printhead and the print medium includes ejecting the ink drops with an intended ink drop trajectory toward the print medium during printing, and wherein the step of directing the stream of gas through the print zone includes directing the stream of gas substantially parallel to the intended ink drop trajectory.

20 15. The method of claim 10, wherein the step of ejecting ink drops through the ink orifices into the print zone between the printhead and the print medium includes ejecting the ink drops with an intended ink drop trajectory toward the print medium during printing, wherein the intended ink drop trajectory is substantially perpendicular to a print  
25 region (15/215) of the print medium toward which the ink drops are ejected, and wherein the step of directing the stream of gas through the print zone includes directing the stream of gas in a direction substantially parallel to the print region.

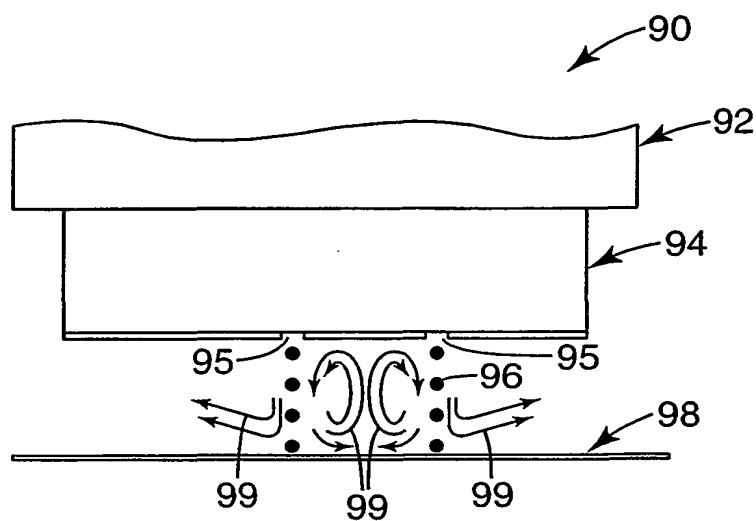
16. The method of claim 10, wherein the step of directing the stream of gas through  
30 the print zone includes directing the stream of gas in a direction substantially parallel to a front face (32/232) of the printhead.

17. The method of claims 10 or 11, wherein the air currents acting on the ink drops during printing form air vortices, and wherein the step of directing the stream of gas through the print zone includes disrupting the air vortices.

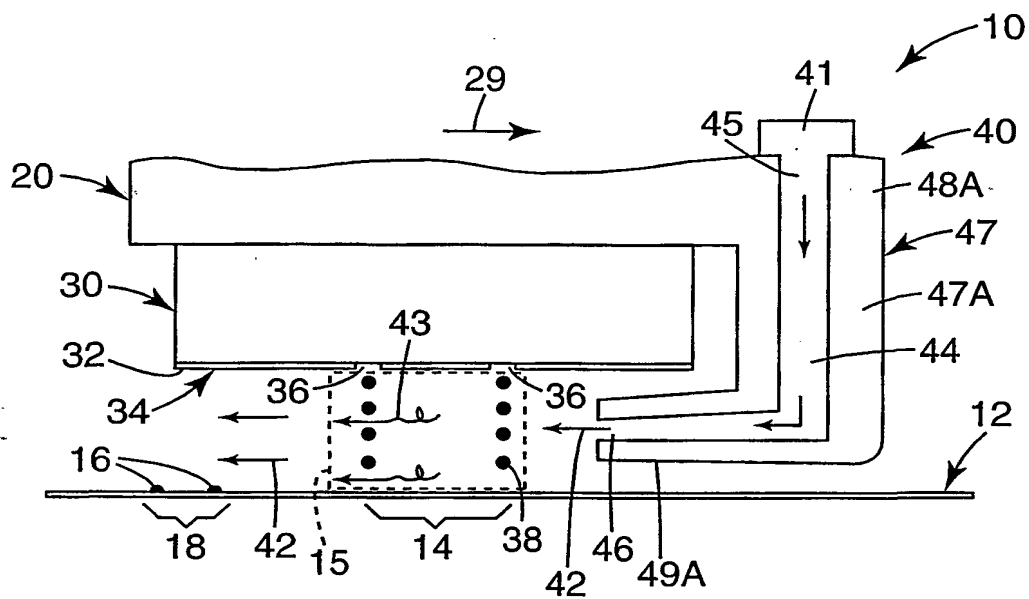
- 5 18. The method of claims 10, 11, or 17, wherein the step of directing the stream of gas through the print zone includes directing the stream of gas through the print zone with a speed in a range of approximately 0.5 meters/second to approximately 2.0 meters/second.



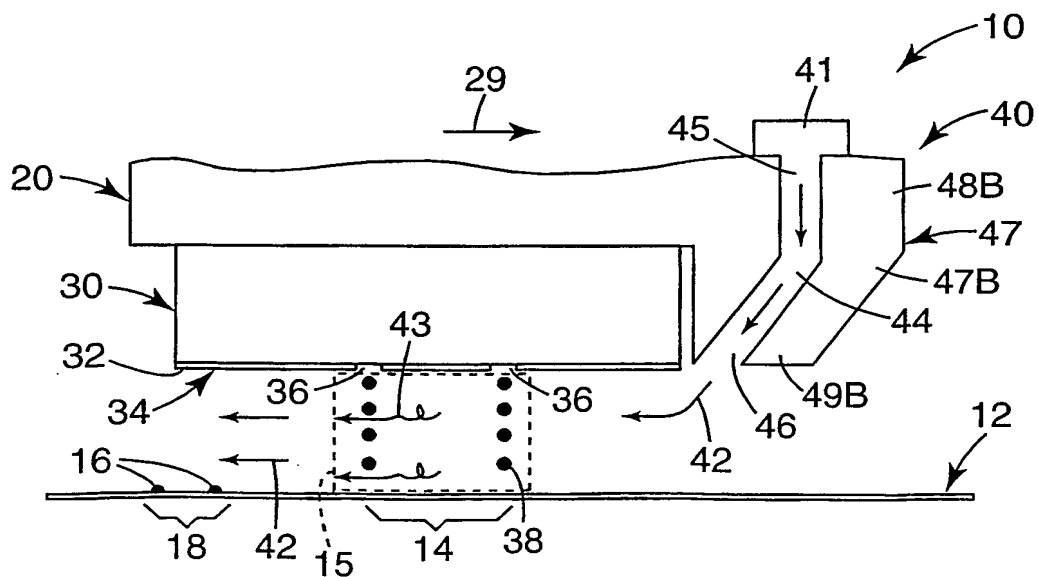
1/7



**Fig. 1**  
PRIOR ART

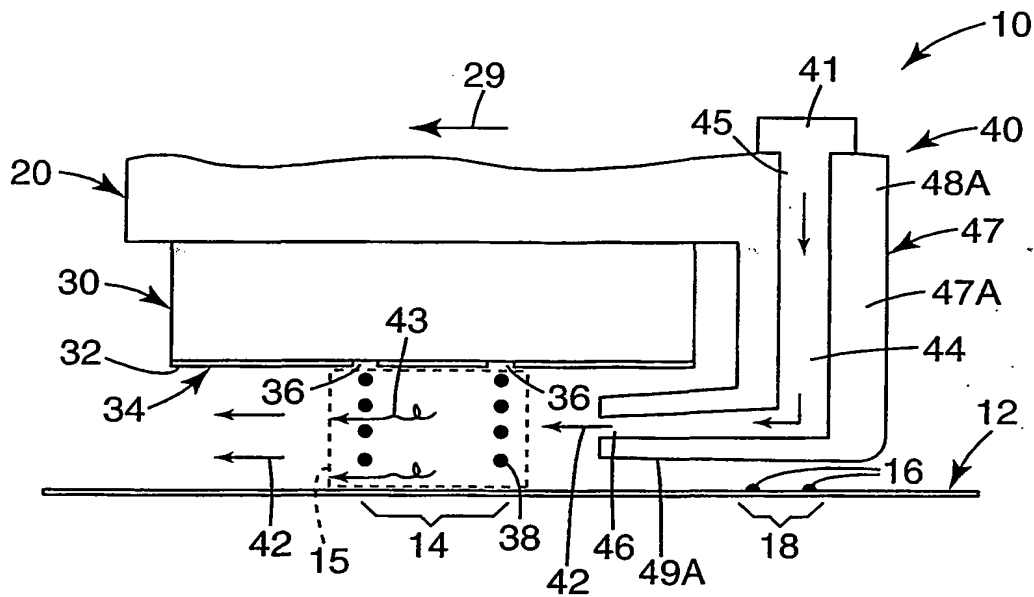


**Fig. 2A**

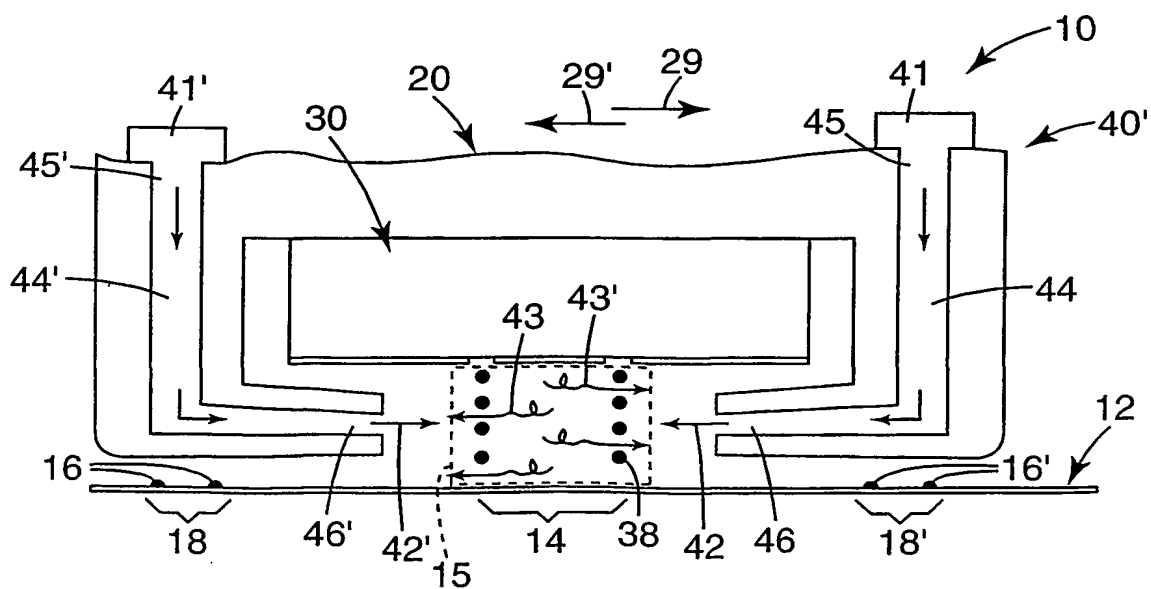


**Fig. 2B**

3/7

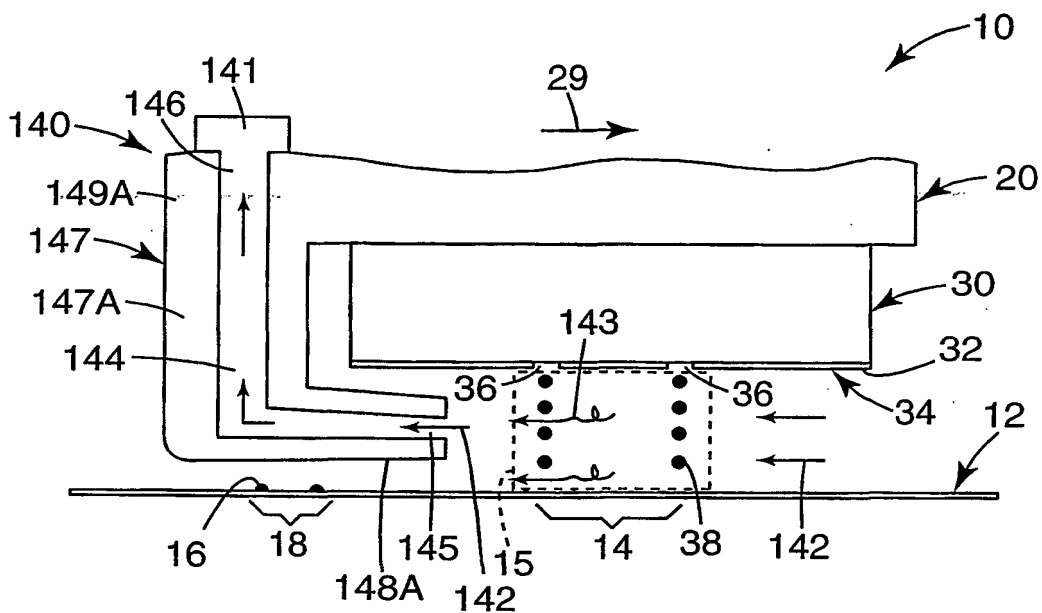
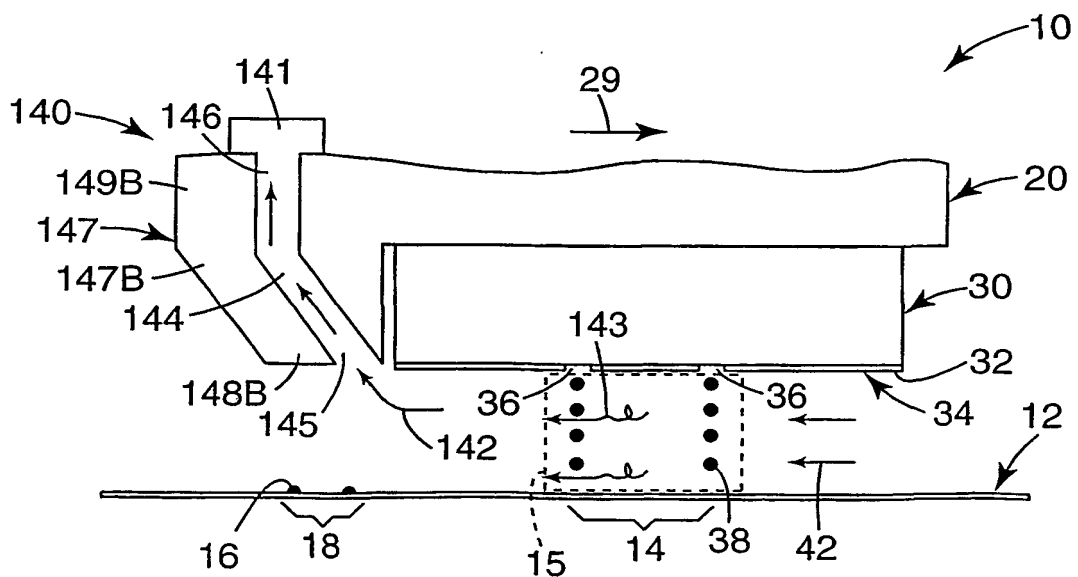


**Fig. 2C**

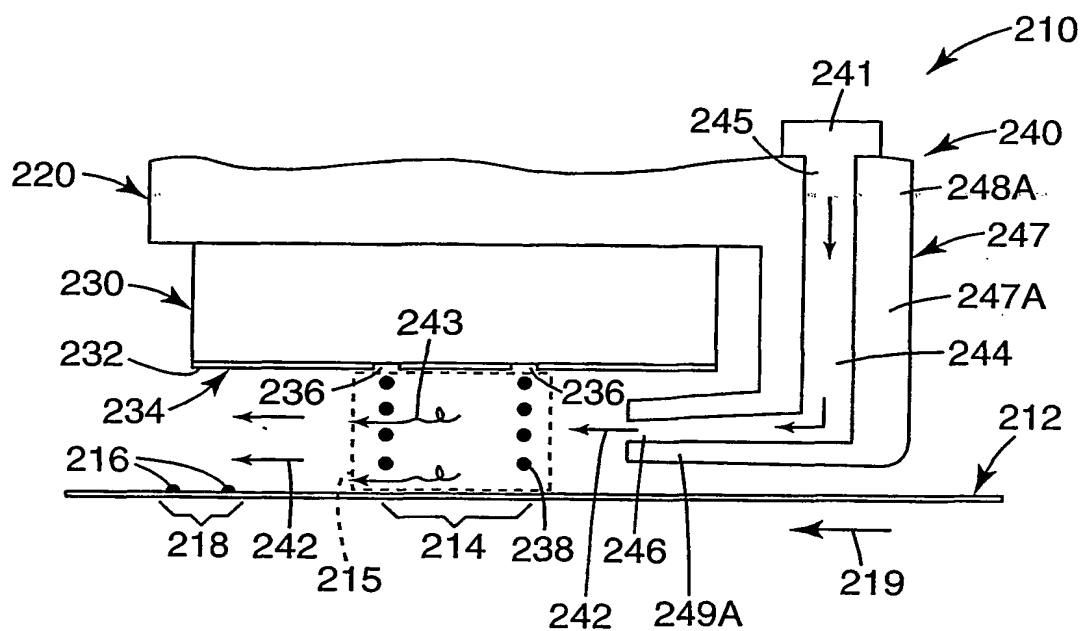
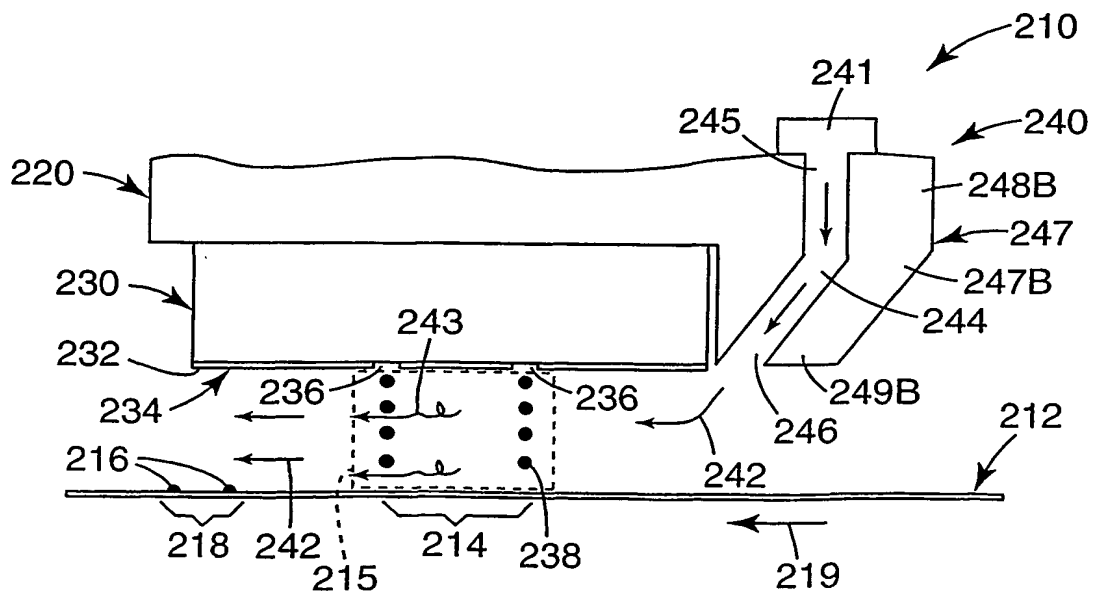


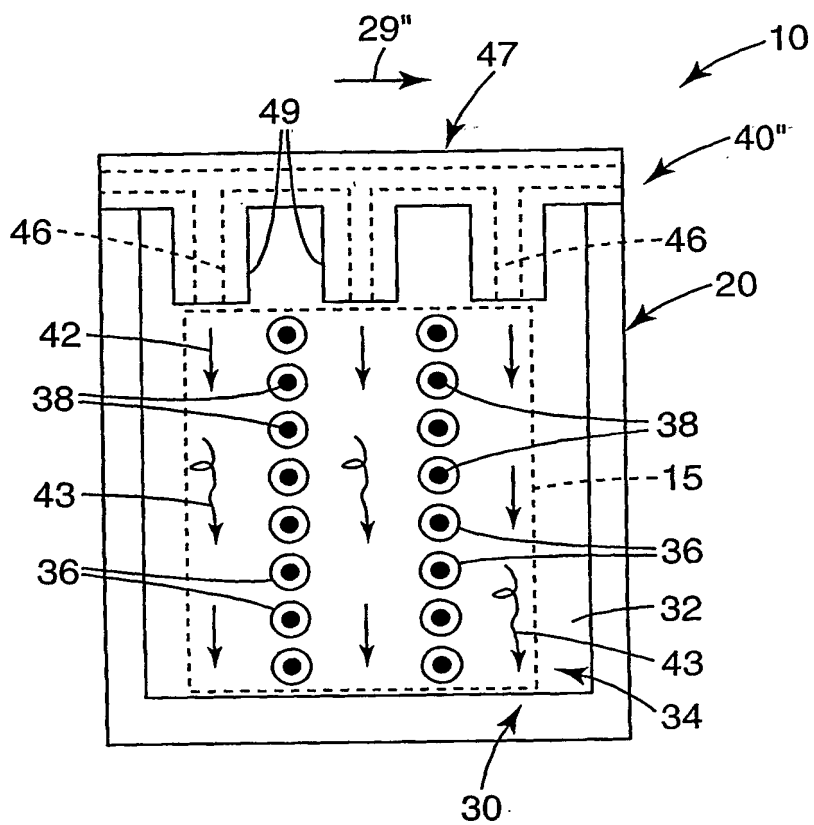
**Fig. 2D**

4/7

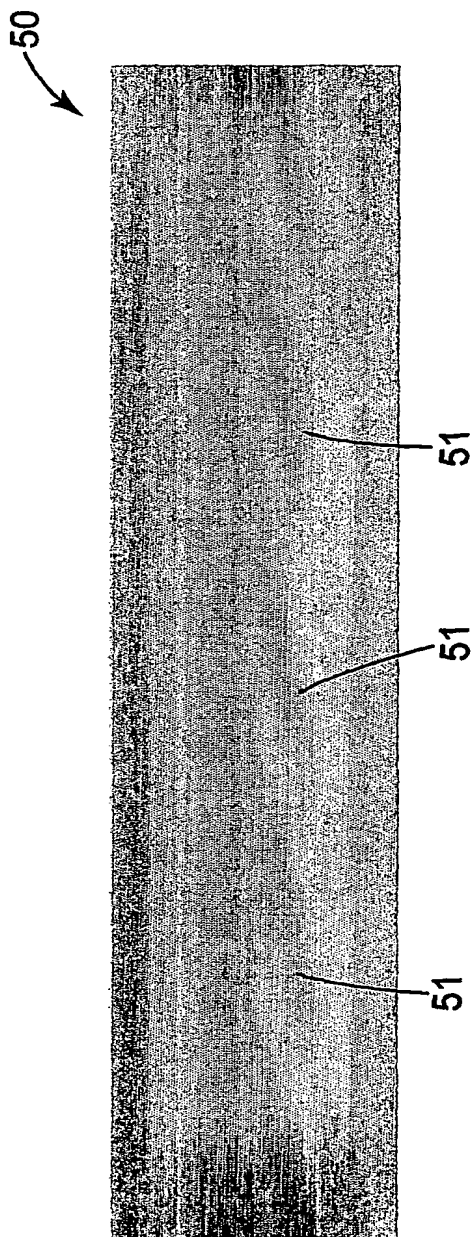
*Fig. 3A**Fig. 3B*

5/7

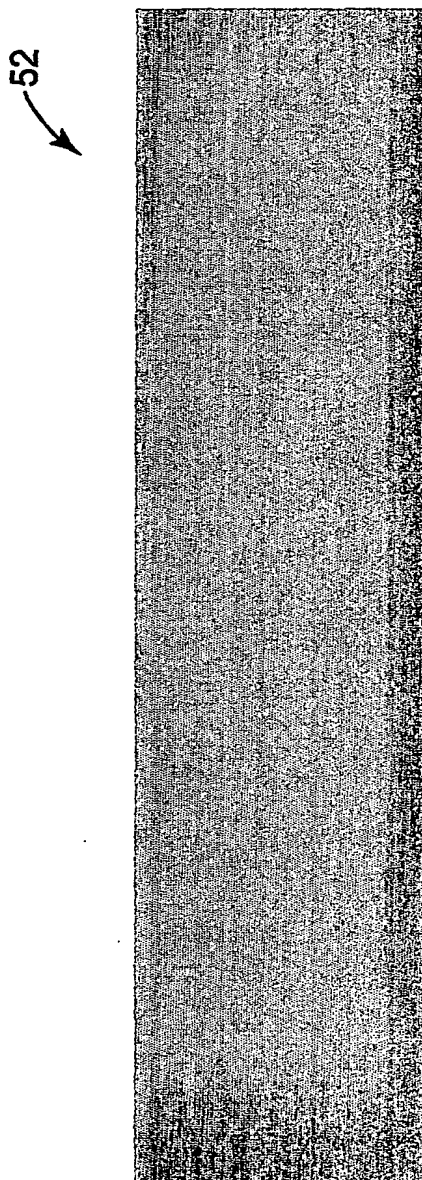
*Fig. 4A**Fig. 4B*



**Fig. 5**



**Fig. 6**  
PRIOR ART



**Fig. 7**

## INTERNATIONAL SEARCH REPORT

tional Application No

PCT/US 01/15472

A. CLASSIFICATION OF SUBJECT MATTER  
 IPC 7 B41J2/05 B41J29/393

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
 IPC 7 B41J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 528 271 A (EBISAWA ISAO) 18 June 1996 (1996-06-18)	1-8
A	figures 1,2,4-6 column 2, line 60 -column 3, line 31	10-18
X	EP 0 916 509 A (CANON KK) 19 May 1999 (1999-05-19)	1-8
A	figure 6 paragraph '0037!	10,18
X	JP 11 198413 A (CANON INC) 27 July 1999 (1999-07-27)	1-3,5
A	figures 13-17	10-13,15
X	JP 58 104758 A (CASIO KEISANKI KK) 22 June 1983 (1983-06-22)	1-4,6-8
A	figures	10-14, 16-18
	--- -/-	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

## \* Special categories of cited documents:

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the international filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
- \*P\* document published prior to the international filing date but later than the priority date claimed

- \*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \* & \* document member of the same patent family

Date of the actual completion of the international search

1 November 2001

Date of mailing of the international search report

08/11/2001

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
 NL - 2280 HV Rijswijk  
 Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  
 Fax: (+31-70) 340-3016

Authorized officer

Bardet, M



## INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 01/15472

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P,X A	US 6 220 693 B1 (LAUMEYER ROBERT ANTHONY ET AL) 24 April 2001 (2001-04-24) figures 2A,4,10,13 column 5, line 34 - line 42 column 6, line 4 - line 9 -----	1-8 10-18

# INTERNATIONAL SEARCH REPORT

Information on patent family members

tional Application No

PCT/US 01/15472

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
US 5528271	A	18-06-1996	JP 2251453 A JP 2752420 B2	09-10-1990 18-05-1998
EP 0916509	A	19-05-1999	JP 11138777 A JP 11138778 A JP 11138780 A JP 11138781 A EP 0916509 A2	25-05-1999 25-05-1999 25-05-1999 25-05-1999 19-05-1999
JP 11198413	A	27-07-1999	NONE	
JP 58104758	A	22-06-1983	NONE	
US 6220693	B1	24-04-2001	NONE	